



Precision, Subtractive and Additive Manufacturer

1003 S. 2nd Street, Duncan, OK, USA 73533-7825 • [AS9100 Rev D / ISO 9001:2015](#) • Phone: 580-606-6236
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METAL 3D PRINTERS

Velo3D Sapphire Printers –
Qty. 4
Materials: IN718, Ti6Al4V,
Hastelloy C-22,
Build Volume:
15.75” Dia. x 12.4” Height

Velo3D Sapphire XC
Material: Hastelloy C-22
Build Volume:
23.6” Dia. x 21.6” Height

EDM

AgieCharmilles CUT AM 500
Max. Part Dimensions:
510x510x490mm

EDMMAX 655W
500x630 mm
Max. Thickness 580 mm

EDMMAX 656W
500x630 mm
Max. Thickness 625 mm

FDM 3D PRINTER

Mark Forged X7 Printer

3D SCANNER

E in Scan Pro 2X Plus W/SE

VAPOR BLASTING

VH800 FL
33” W x 30” D x 28” H

Laser Engraver

Keyence 3-Axis Fiber 50W

**ABRASIVE FLOW
MACHINE (QTY-2)**

4” Piston
Max. Part Diameter 12”
Max. Part Height 8”

CNC MULTI-TASKING

Doosan Puma SMX3100L
5 Axis Mill / Turn
Swing 24”
Max Turning Length 101”
15” Chuck / Tailstock
Two 40 Tool Magazines

Mazak i-200Y
5 Axis Mill / Turn
Swing 25.91”
Max Turning Length 39.8
8” Chuck / Tailstock
72 Tool Magazine

Mazak Integrex 400Y
5 Axis Mill / Turn
Swing 24”
Max Turning Length 40”
15” Chuck / Tailstock
40 Tool Magazine

Mazak Integrex 200Y
5 Axis Mill / Turn
Swing 21.25”
Max Turning Length 40”
8” Chuck / Tailstock
20 Tool Magazine

Doosan Puma 3100LY – Qty. 2
4 Axis Mill / Turn
Swing 33.46”
Max Turning Length 50.39”
12” Chuck / Tailstock

DEPOWDER SYSTEM

SFM-AT800
600 X 600 X 600 mm³
Weight up to 300 kg
Automated 2 Axis Rotation

CNC MILLS

Doosan VC 630/5AX
**5 Axis with Rotary &
Trunnion**
Travel 25.6” x 30.1” x 20.5”

Hass VF 2-TR - Qty. 5
**5 Axis with Rotary &
Trunnion**
Travel 30” x 16” x 20”

Hass VF 3 - Qty. 2
4 Axis with Rotary
Travel: 40” x 20” x 25”
8” Chuck / Tailstock

Haas Mini Mill - Qty. 9
4 Axis with Rotary
Travel 16” x 12” x 10”
with 5C Collet

Haas VF 5
4 Axis with Rotary
Travel 50” x 26” x 15”
with 10” Chuck / Tailstock

Haas TM2P Toolroom
3 Axis
Travel 40” x 16” x 16”
40 Taper/6000 rpm/

CNC LATHES

Doosan Puma 4100L - Qty. 3
2 Axis
Travel 82" Between Centers
Swing 24" - Programmable
Tailstock / Steady Rest
15" Chuck
Swing 4.9"
5C Collet

Haas ST 35Y
4 Axis
With Milling Capability
Travel 12.5" x 26"
Swing 31.75"
12" Chuck

Doosan Puma 5100LB
2 Axis
Programable Tailstock /
Steady Rest
Swing 35.4"
Max Turn 81.97"
Max Diameter 25.6"

Haas DS 30 – Qty. 2
3 Axis
Automatic Bar Feeder
Travel 12.5" x 26"
Swing 31.75"
Sub-spindle
3.25" Max Diameter
60" Max Length

Haas ST 30 – Qty. 2
2 Axis
Travel 12.5" x 26"
Swing 31.75"
10" Chuck / Tailstock

Haas CL-1 – Qty. 2

2 Axis
Automatic Bar Feeder
Travel 8" x 20"
5C Collet

Bardons & Oliver 2SC - Qty. 2
2 Axis
Max Turn 16.25"
Swing 20"
15" Chuck

Haas TL3 Toolroom
2 Axis
Travel 20" x 60"
Swing 20"
12" Chuck
Tailstock / Steady Rest

Vantage LC35120
2 Axis
Travel 70.9"
Swing 34.65"
24" Chuck

ROBOTIC

Haas ST 10Y – Qty. 2
4 Axis
Auto Part Loader
Secondary Spindle &
Live Tooling
Std Y & Z; Y & C

ZINC PHOSPHATE

Per MIL-DTL-16232G
Type Z, Class 1 or Class 3
Tank Size 36" x 36" x 36"
With or Without Oil Dip

TABLE BLASTER

Gibson 60" Table Blaster
60" Dia x 37" Max. Envelope
48" Dia x 30" Opt. Envelope
5000 lb. Load Capacity

SAWS / DRILLS

Cosen MH-1016JA Saw

Cosen G-320 Saw – Qty. 2

Cosen C420NC Saw

Deep Hole Drill
I.D. 0.75" to 7".
Max O.D. 10" Depth 70"

Micro/Gun Drill XI-1500
I.D. 0.197" to 1.26"
Max O.D. 10" Depth 59"

INSPECTION

Zeiss Contura CMM
X = 1000 mm, Y = 2100 mm
Z = 600 mm
Vast XTR Head

Zeiss Accura-2
X = 900 mm, Y = 1600 mm,
Z = 800 mm
Vast XTR Head

Zeiss Contura CMM
X & Y = 700 mm, Z = 600 mm
Vast XTR Head

CC-14 Comparator – Qty. 2

Registrations: AS9100 Rev D, ISO 9001:2015, ITAR, Federal Fire Arms License

**Certifications: Export Control (JCP), HUBZone, WOSB, and WBENC – Women's
Business Enterprise**

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